



MICRON

NEWSLETTER FROM SOLITAIRE MACHINE TOOLS LIMITED

APRIL - JUNE 2006



Dear Friends,

The financial year is coming to close and all around us, we see everyone pushing hard to achieve targets, which were unheard of only few years ago. Government is upbeat, infrastructure is getting required thrust and we see smiling faces. May be the only complaint is 24 hours are not enough to scale higher production.

We, at Solitaire, are doing our bit to work with all our customers to see how productivity can be increased at lowest cost. The CNC Centerless Grinders are getting popular and are now within the reach of SSI units. SSI units are now able to cater to Tier 2 customer and meet stringent quality standards at reasonable cost. One of our customer, Pams Engineering in Mysore started Centerless grinding operation with an used SMT grinder about 6 years back. The response from their customer was overwhelming, they bought another one and currently we are building a CNC Centerless Grinder for them.

I am happy to inform that Solitaire Plant II constructed about 3 km from the present plant (within city of Vadodara), is dedicated for Rebuilding and CNC retrofitment work. It is built with high ceiling, heavy cranes and HT power connection. It will have all the required manufacturing facilities for rebuilding activities. The plant will be commissioned by end of March 2006.

The rebuilding work is gaining strength and more & more customers see benefits in reviving the old tired machines and give them a new lease of life. For example, in the current year, we have rebuilt and CNC retrofitted two Cincinnati Centerless Grinders built originally in 1939 and now they are 66 years young and ready to give active duty of another 8 to 10 years.

The work on development of No. 3 size Centerless Grinders with 20" (500 mm) wide wheels is now near completion stage. First grinder should be ready for trials in about 3 months times. The grinder is designed for 4 axes CNC grinder controls with option to increase it to seven axes. It would be available at very competitive price.

At Solitaire, the focus had always been on customers in private sector in precision engineering and automotive industries, besides exporting grinders to USA. We have now started serving country through offering and supplying grinders to suit special application of Defense, Railways and Nuclear power industry.

We always appreciate your suggestions which will help us improve our grinders and upgrade the grinders for betterment for all of our customers.

Please write to us at solitaire@satyam.net.in

With Warm Regards,

P.J. Sheth

Precision to the last micron



IN SERVICE TO THE NATION



Solitaire No.2 - 10" (250mm)
tooled up to grind 6 meter long
Special alloy bars.
Grinder equipped with input &
output stations.

SMT



SMT - Plant II in final phase of construction.



SMT - Plant II - Wide single bay with heavy crane.



PAMS ENGINEERING

WORKS & OFFICE: C-113 & 114, Industrial Estate, Yadavagiri
MYSORE - 570 020, Karnataka State, INDIA
Off : 0091-821-2515023, Fax: 0091-821-2518323, E-mail : pamsengg@sancharnet.in
AN ISO 9001 : 2000 CERTIFIED MANUFACTURER OF PRECISION COMPONENTS



February 27, 2005

To,
M/s. SOLITAIRE MACHINE TOOLS
BARODA

KIND ATTN:- Mr ASHOK J. SETH, MANAGING DIRECTOR

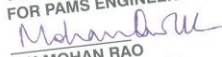
Dear Sir,

We are writing this letter in appreciation of the excellent service we are getting from the two No. 2 Centerless Grinding which are with us from the past six years. We are regularly grinding Rocker Arm Shafts to within 8 Months accuracy and a cylindricity of 5 micron.

We are enclosing three roundness and cylindricity reports for your reference and records which is indicative of its continued excellent performance. We wish you all success in the future also.

With regards,

YOURS FAITHFULLY
FOR PAMS ENGINEERING


C.K. MOHAN RAO
MANAGING PARTNER

ENCL:- a/a

IF YOU THINK OF CENTERLESS - THINK OF SOLITAIRE



SOLITAIRE MACHINE TOOLS LIMITED

Office: 107, Arun Chambers, Tardeo Road, Mumbai - 400 034. Tel.: 022 - 2351 3012, 2352 0363 Fax: 022 - 2351 6853
Plant: 292, Dharamsinh Desai Marg, Chhani Road, Vadodara - 390 002. Tel.: 0265 -277 2415/ 3585, 276 1776 Fax: 0265 - 277 1927 E-mail: solitaire@satyam.net.in

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